

WJE 376



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBT102098-3
Job Sheet 181821



Part No: RBT102098-3

Job Qty: 6 ea

Part Name: Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 8/9/18

Job Tracking No:

Due Date: 8/13/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBT102098 Rev.A IPP Rev. A 18.08.03 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	8/13/18	8/13/18	0.00	0.00	Start Up Waterjet		OK 18/08/18
110	Waterjet	6 pcs	8/13/18	8/13/18	0.00	0.50	Waterjet 2 OMAX		OK 18/08/18
120	QC	6 pcs	8/13/18	8/13/18	0.00	0.00	QC2 Waterjet-4		OK 18/08/18
130	QC	6 pcs	8/13/18	8/13/18	0.00	0.00	QC8-6		OK 18/08/18
140	QC	6 pcs	8/13/18	8/13/18	0.00	0.00	QC5		OK 18/08/18
150	Outsource	6 pcs	8/13/18	8/13/18	0.00	0.00	Outsource4		OK 18/08/18
160	Packaging	6 pcs	8/13/18	8/13/18	0.00	0.00	Packaging2		OK 18/08/18
170	QC	6 pcs	8/13/18	8/13/18	0.00	0.00	QC6		OK 18/08/18
180	Packaging	6 pcs	8/13/18	8/13/18	0.00	0.00	Packaging3-1		OK 18/08/18
190	QC21-SA	6 Ea	8/13/18	8/13/18	0.00	0.00	QC21		OK 18/08/18

Part Op 110 - 1-Cut as per Dwg Dwg Rev: _____ Prog Rev: _____ 2-Deburr if necessary (Red Barn folder)
 Descriptions: 140 - Engrave 214B ONLY using Marktronic engraver as per DWG.
 150 - Issue P/O to GROUPE ALTECH; PO 040850 - ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061 -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.250	6061T6 Sheet .250	.7140 sf (.119 ea)	90-Start up Operation	290359

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.250	1	43	0

Part Specifications

Specifications could not be found.

Plex 8/9/18 10:37 AM dart.logan.david



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Container No: S101785



Part: RBT102098-3

Job No: 181821

Serial No/Batch: S101785

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 08/13/18

DQA: _____ Date: _____

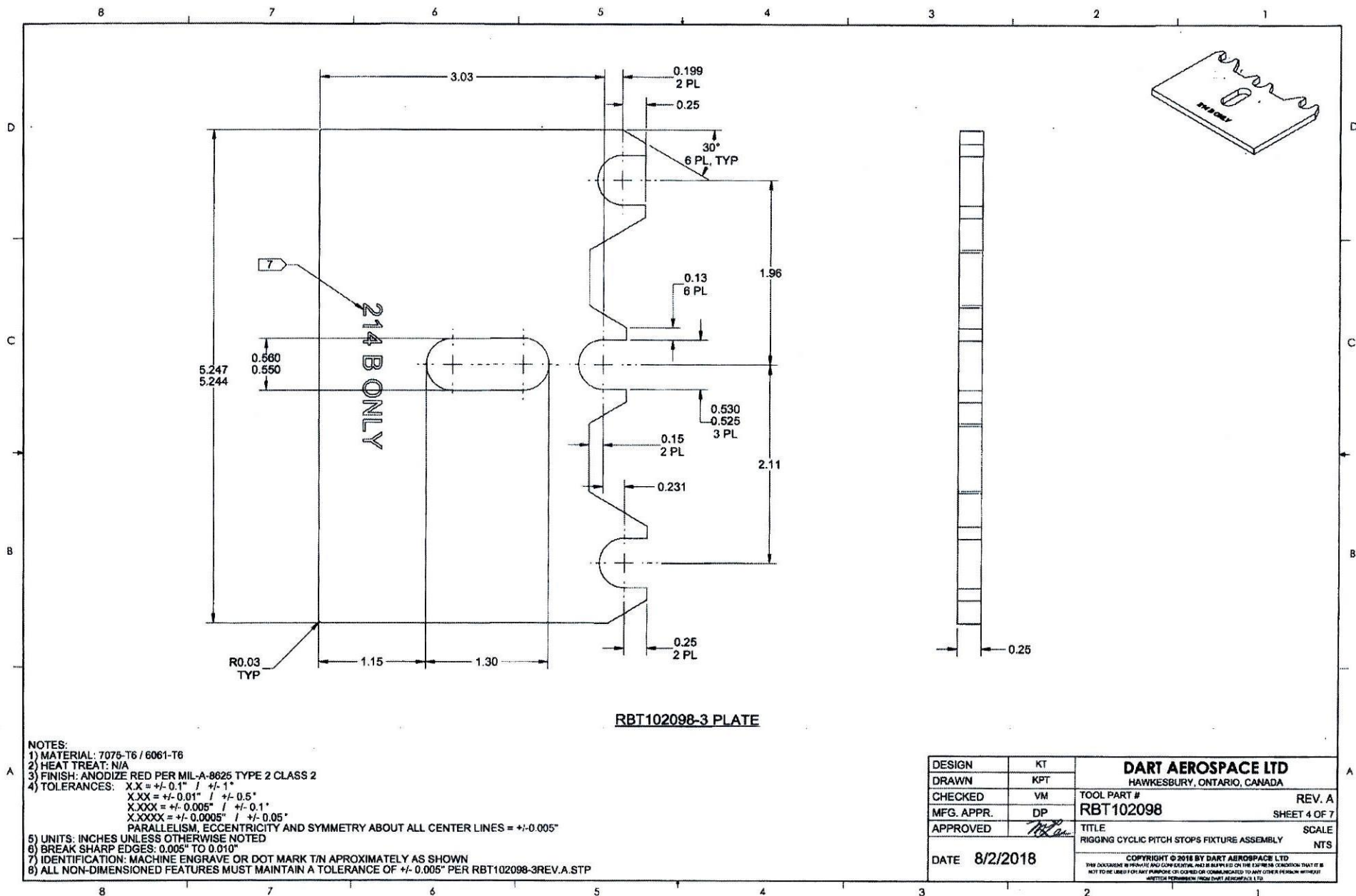
WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																																												
Date :	Step #:	QTY Effective :	MRB (QS1042) Approval																																																																											
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				Lead hand / Supervisor Approval Verification																																																																										
				QC / QA Coordinator Approval																																																																										
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040850**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040850
PO Date: 8/27/18
Due Date: 8/31/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	181821	RBT102098-3	Plate -Issue P/O to GROUPE ALTECH; PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed	-	8/31/18	8 pcs	0 pcs	8 pcs	\$15.00/pcs	\$120.00
2	178199	RBEM262V3000101-19	Angle Bracket -Issue P/O to GROUPE ALTECH: P/O -Zinc plate, ASTM B633 TYPE 2 SC2 -Color yellow -Material type; 1018 -Certificate of Conformity is required	Firmed	-	8/31/18	6 pcs	0 pcs	6 pcs	\$15.00/pcs	\$90.00

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	180095	RBE350A93-3500-00-1	Body -Issue P/O to Groupe Altech: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant as per Dwg RBE350A93-3500-00-1 Rev. 3A -Certificate of Conformity is required	Firmed	-	8/31/18	22 pcs	0 pcs	22 pcs	\$5.454545/pcs	\$120.00
4	178985	RBE350A94-3700-A-03	Top -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	8/31/18	41 pcs	0 pcs	41 pcs	\$1.89/pcs	\$77.49
5	181158	RBE350A94-3700-A-03	Top -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	8/31/18	20 pcs	0 pcs	20 pcs	\$1.89/pcs	\$37.80
6	181469	C2-12-3	Lock -Issue P/O to Groupe Altech: P/O -Nickel plate, QQ-N-290, Class 2, Grade E or F ****verify plating thickness, grade could change**** NICKEL PLATE TO .0004-.0006 BAKE AFTER PLATE - Certificate of Conformity is required	Firmed	-	8/31/18	20 pcs	0 pcs	20 pcs	\$12.00/pcs	\$240.00

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
7	178986	RBE350A94-3700-A-01	Tube -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	8/31/18	30 pcs	0 pcs	30 pcs	\$3.85/pcs	\$115.50
8	181869	RBE350A94-3700-B-01	Tube -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	8/31/18	8 pcs	0 pcs	8 pcs	\$3.55/pcs	\$28.40
9	182039	RBEM632V3013101-5	Rod -Issue P/O to Groupe Altech : P/O _____ -Zinc plate, ASTM B633 TYPE 1 SC2 - Certificate of Conformity is required	Firmed	-	8/31/18	6 pcs	0 pcs	6 pcs	\$15.00/pcs	\$90.00
10	180175	RBE350A94-3700-A-05	Foot -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	8/31/18	40 pcs	0 pcs	40 pcs	\$2.80/pcs	\$112.00
Grand Total:											\$1,031.19

Order Notes

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A022 Apical Processing

A024 process certifications

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.



Certificat de Conformité / Certificate of Compliance

(012221-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

012221 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
30-Aug-2018		Aman		040850				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBT102098-3 Rev.	RBT102098-3 01-ANO-RED [ANODIZE RED] MIL-A-8625 TYPE 2 CLASS 2	ANODIZE CH	8	8	0	0	0
3	RBE350A93-3500-00-1 Rev.	RBE350A93-3500-00-1 01-ANO-CLEAR [ANODIZE CLEAR] MIL-A-8625F TYPE 2 CLASS 1 WATER SEALANT	ANODIZE CH	22	22	0	0	0

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.